

PW049515-MODULAR CANOPY FOR FORD RANGER 2023

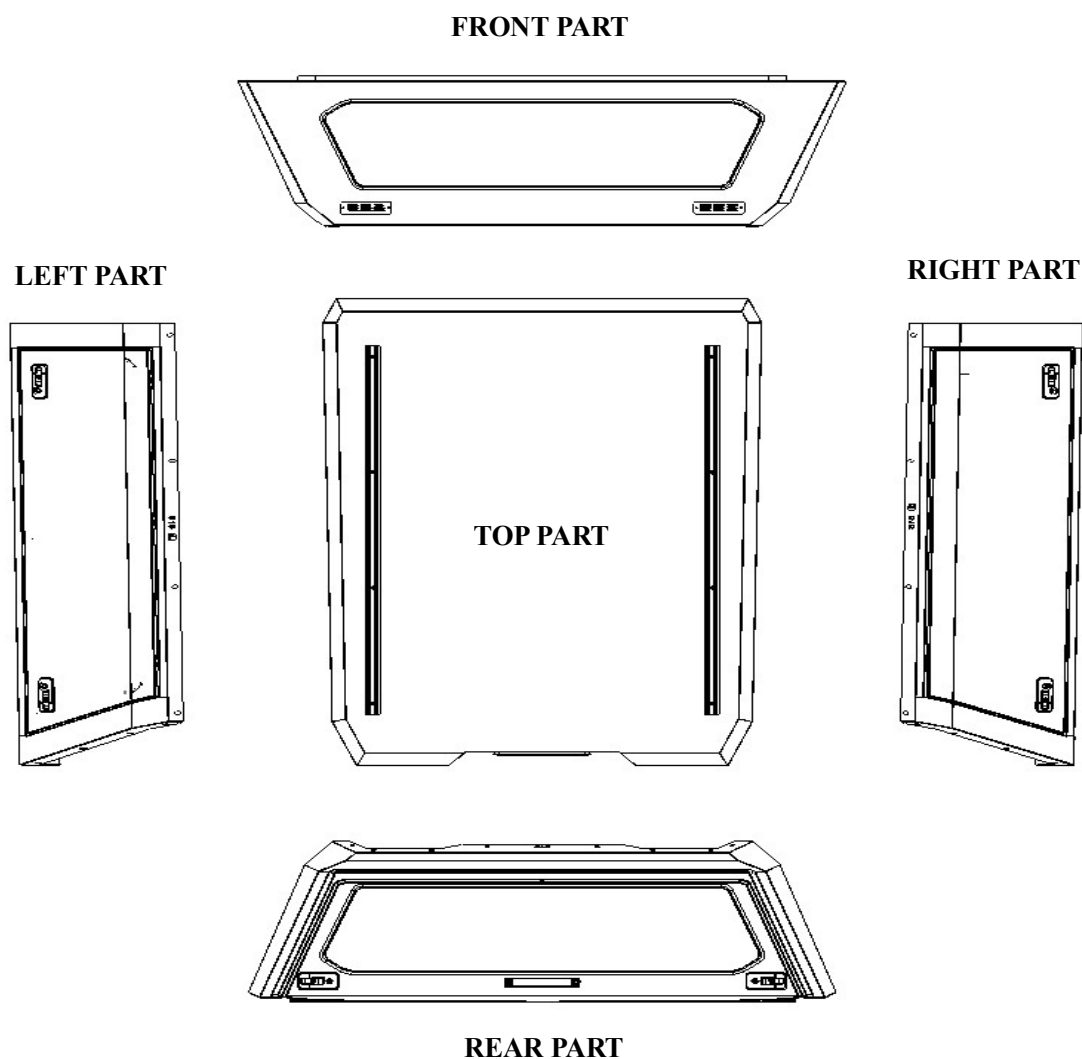
Before Installation

- Please read the instruction completely for easy installation, which will also help you to avoid scratches or other potential damages to your appealing car.
- The figures here are for reference only and may have differences with the actual product you received, however they share the same assembly way.

Care and Cleaning

- Mild soap may be used also to clean the Product.
- Please periodically check and retighten all the hardware and clean the investment for a refresh look.

Components



INSTALLATION INSTRUCTIONS

Fitting kit

HEX BOLT GROUP M8_25



X 36

PLASTIC PLUG $\phi 8$



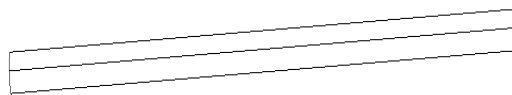
X 10

SEAL RUBBER



X 2

FRONT FOAM TAPE



X 1

Tools



Ratchet



Extensions



10mm

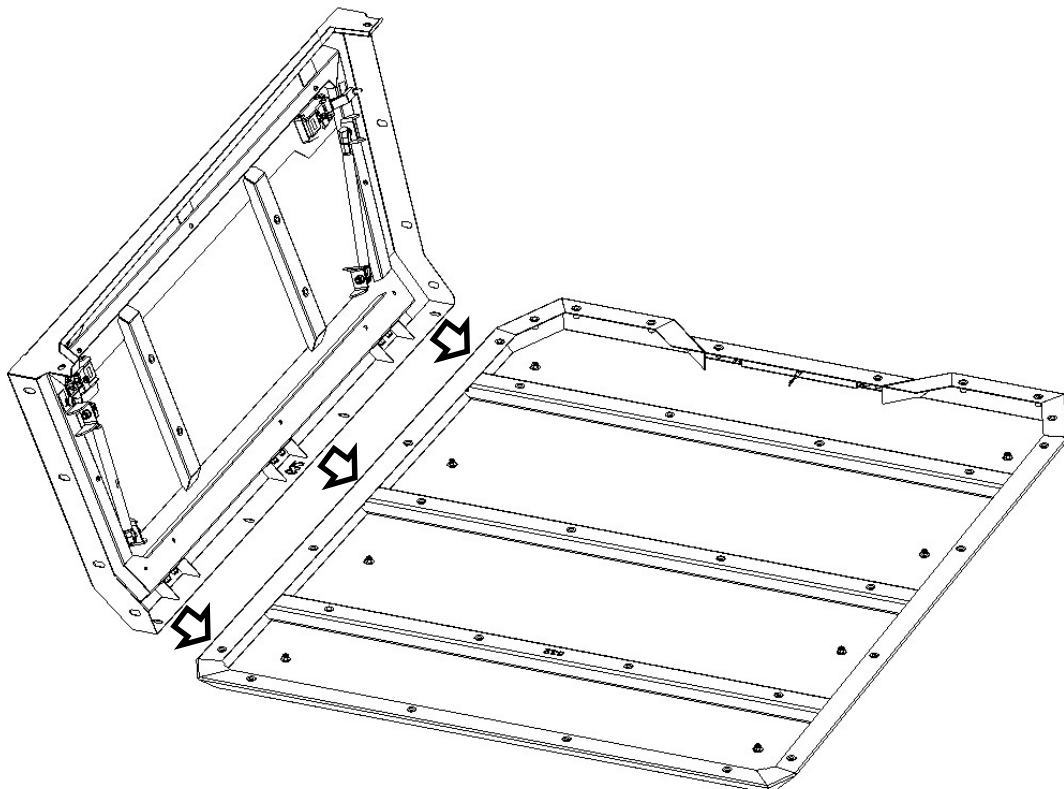


10mm

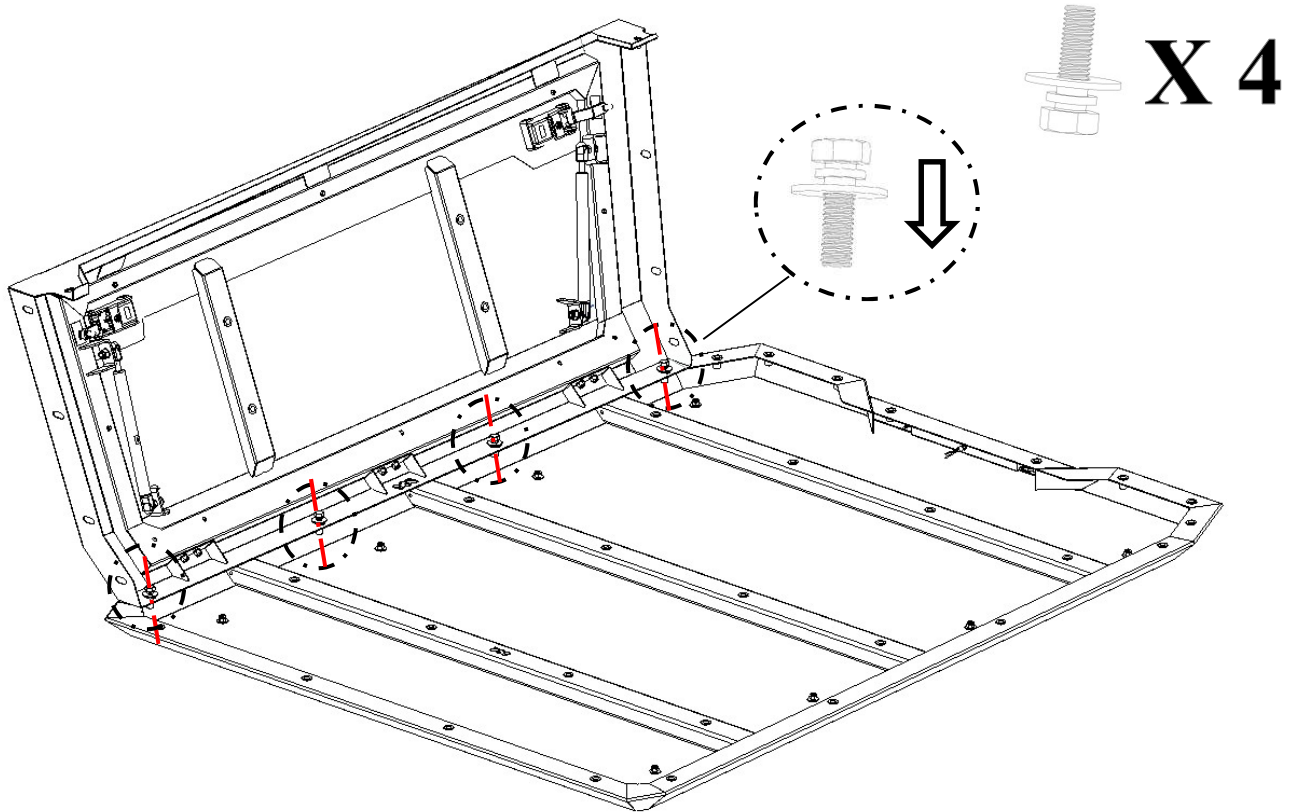
Step 1

Open the package box and take out left part and top part. Match the installation hole of both left part edge and top part edge and then connect them by installing 4* hex bolt group M8_25.

*Don't locking too tight at this step. Adjustment will be needed in the following steps.



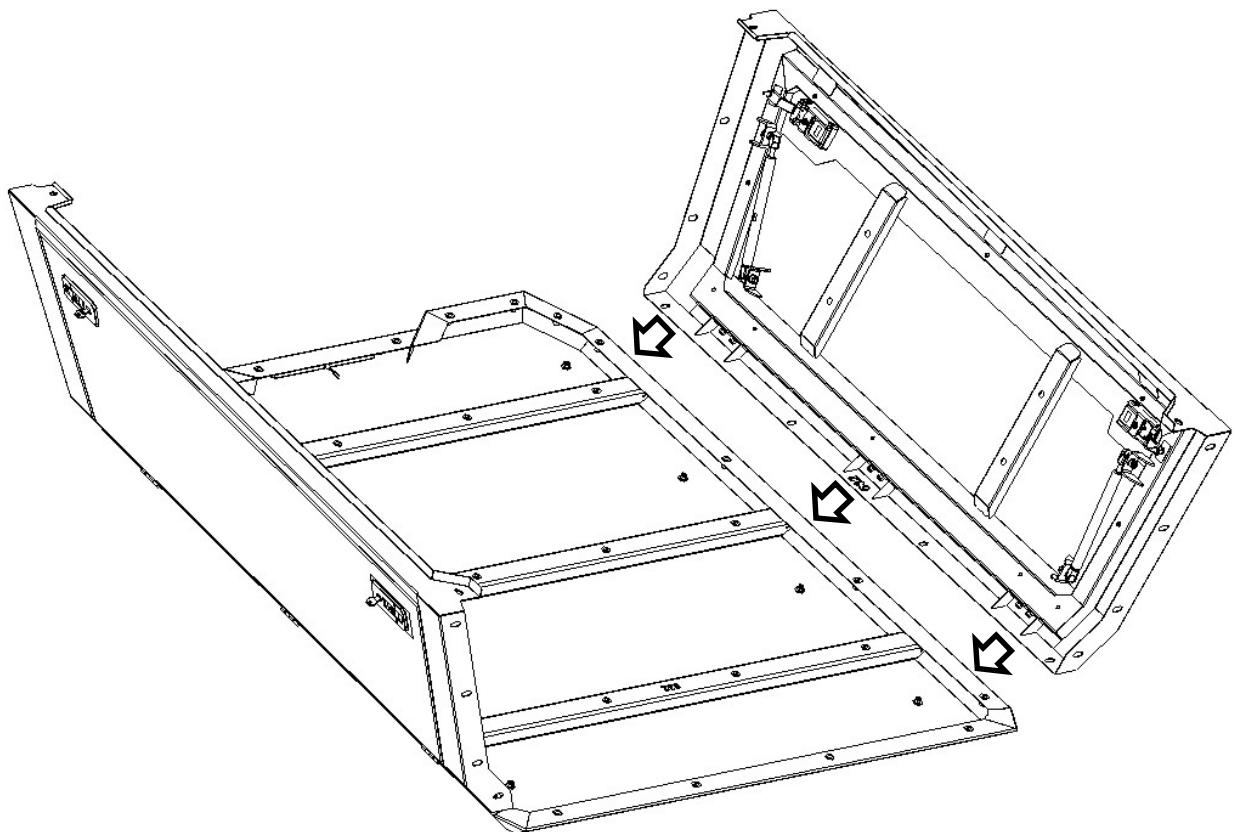
INSTALLATION INSTRUCTIONS



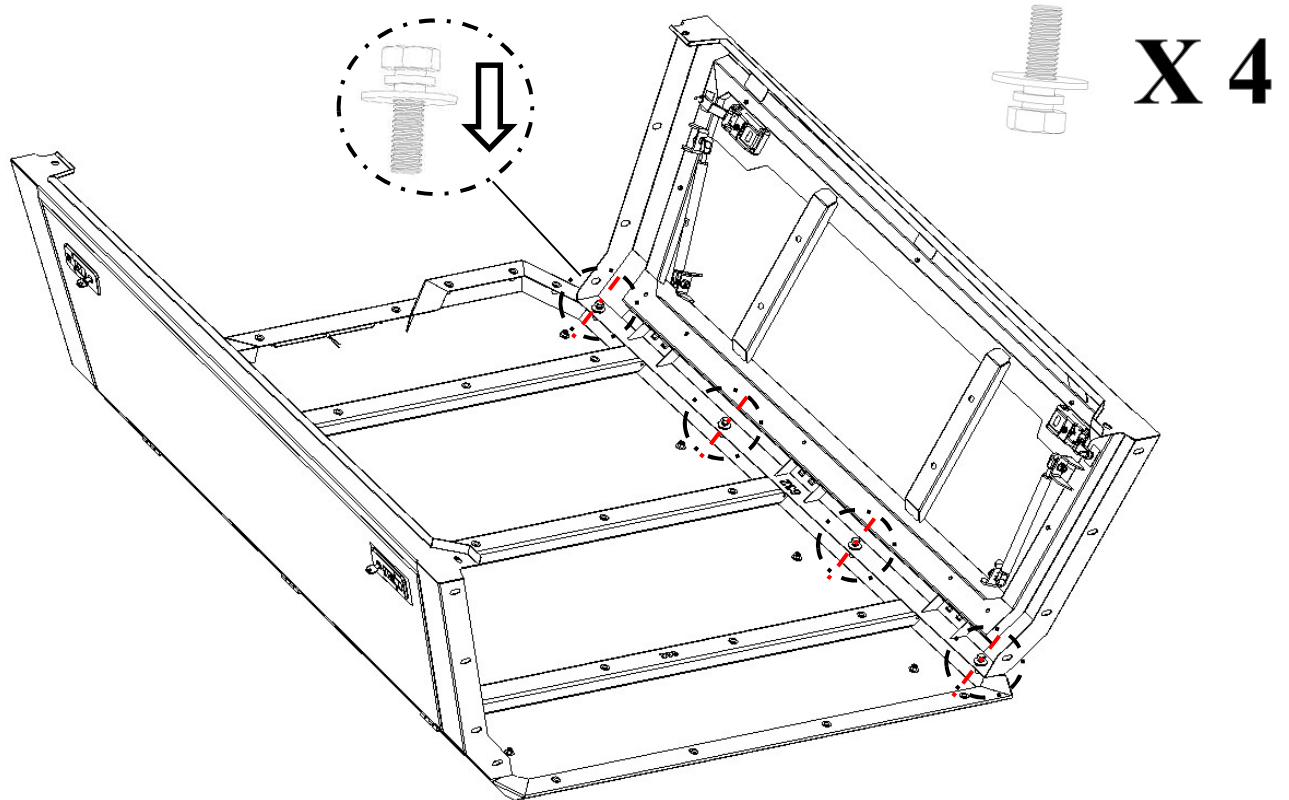
Step 2

Take out right part and top part. Match the installation hole of both right part edge and top part edge and then connect them by installing 4* hex bolt group M8_25.

*Don't locking too tight at this step. Adjustment will be needed in the following steps.



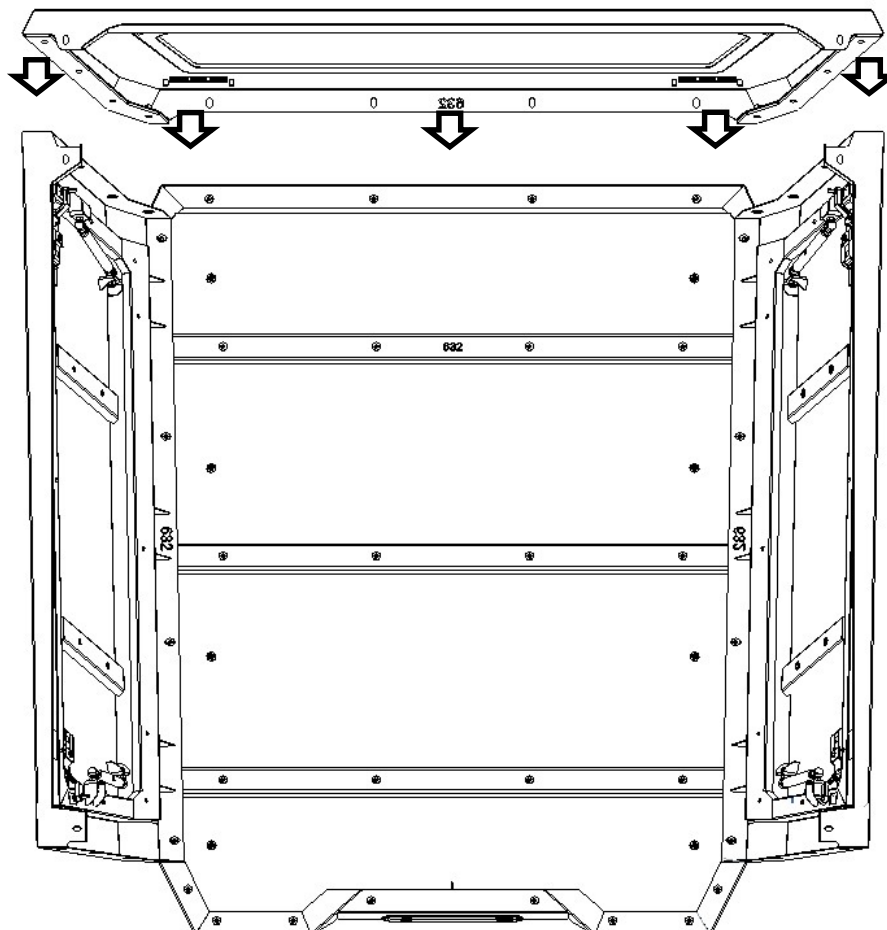
INSTALLATION INSTRUCTIONS



Step 3

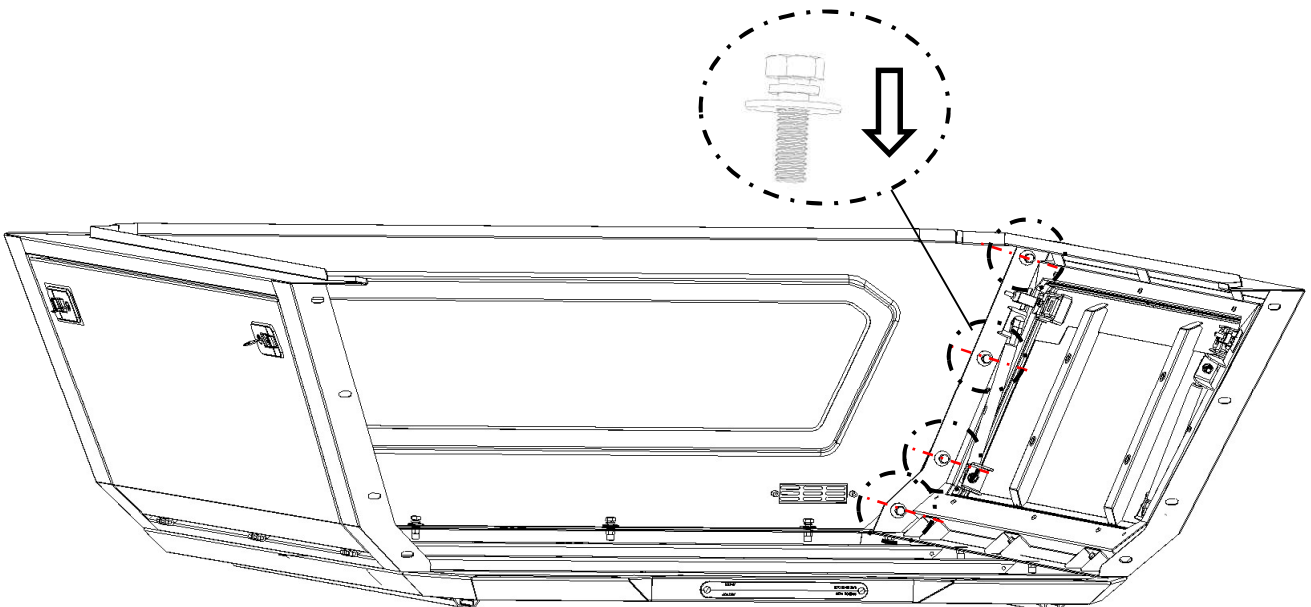
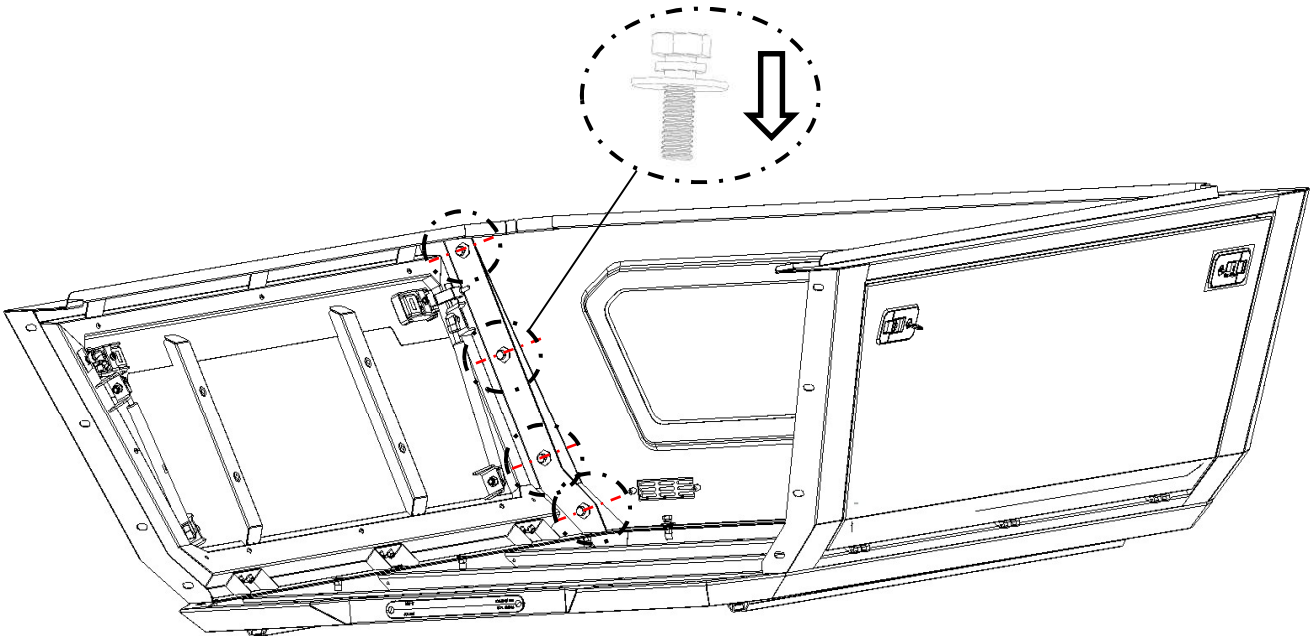
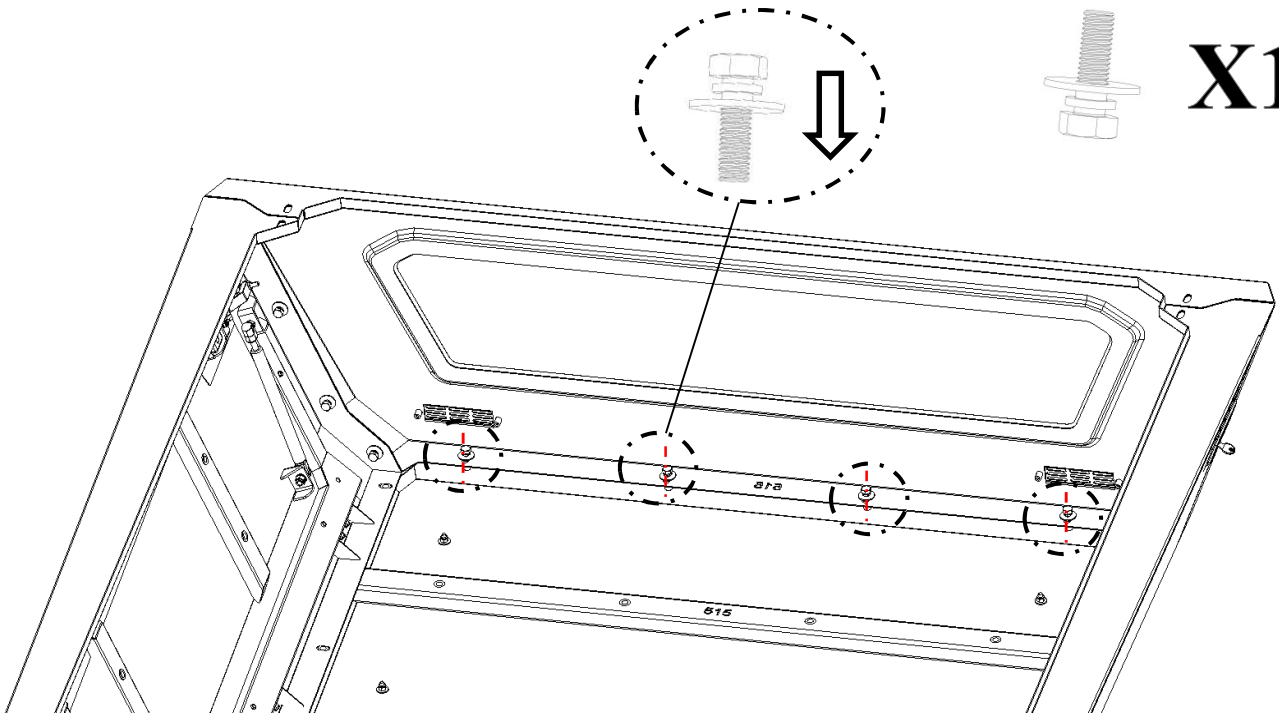
Take out front part. Match the installation hole of left part edge, right part edge, top part edge and front part edge, and then connect them by installing 12* hex bolt group M8_25.

*Don't locking too tight at this step. Adjustment will be needed in the following steps.



INSTALLATION INSTRUCTIONS

X12

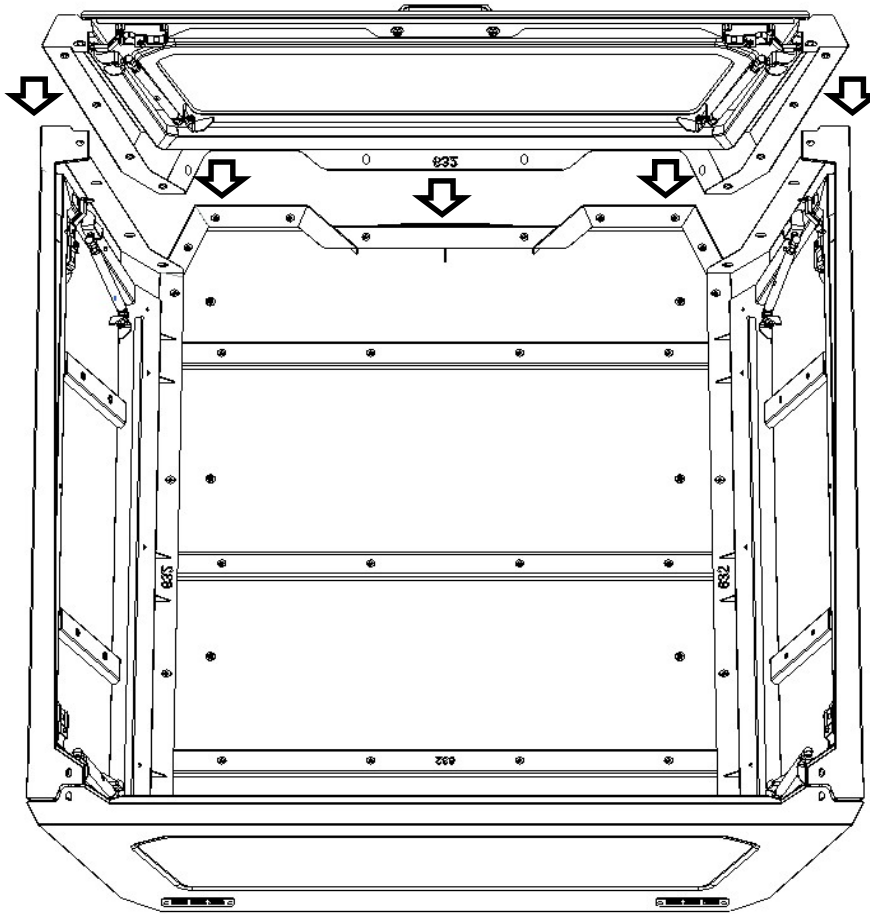


INSTALLATION INSTRUCTIONS

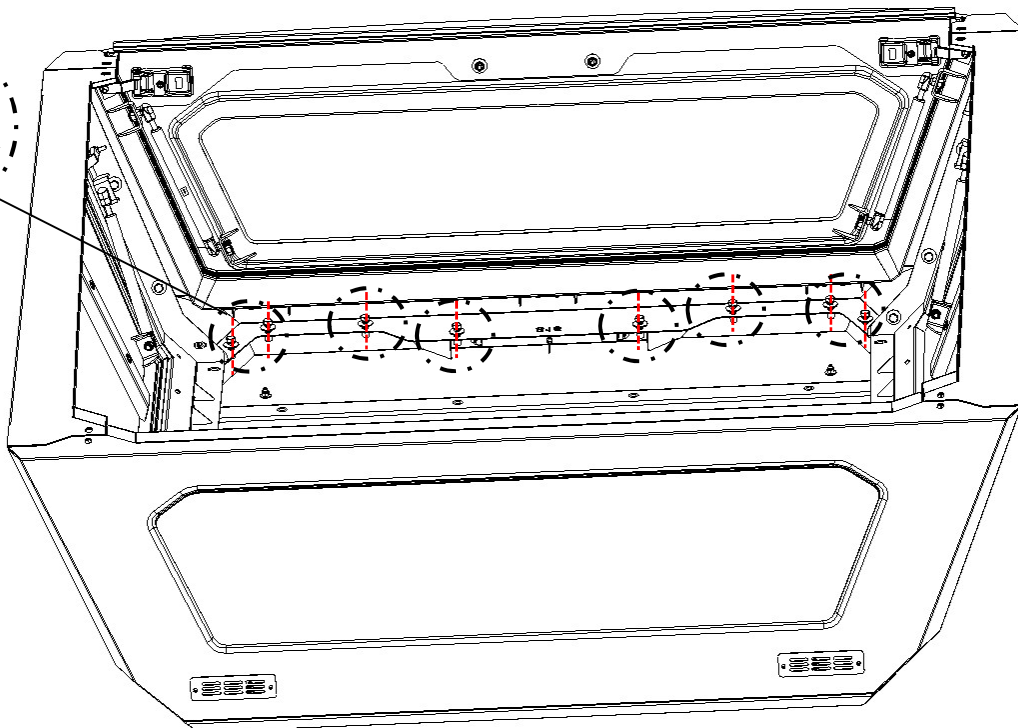
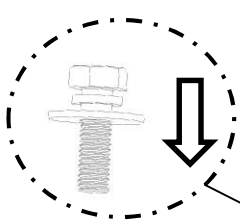
Step 4

Take out rear part. Match the installation hole of left part edge, right part edge, top part edge and rear part edge, and then connect them by installing 12* hex bolt group M8_25.

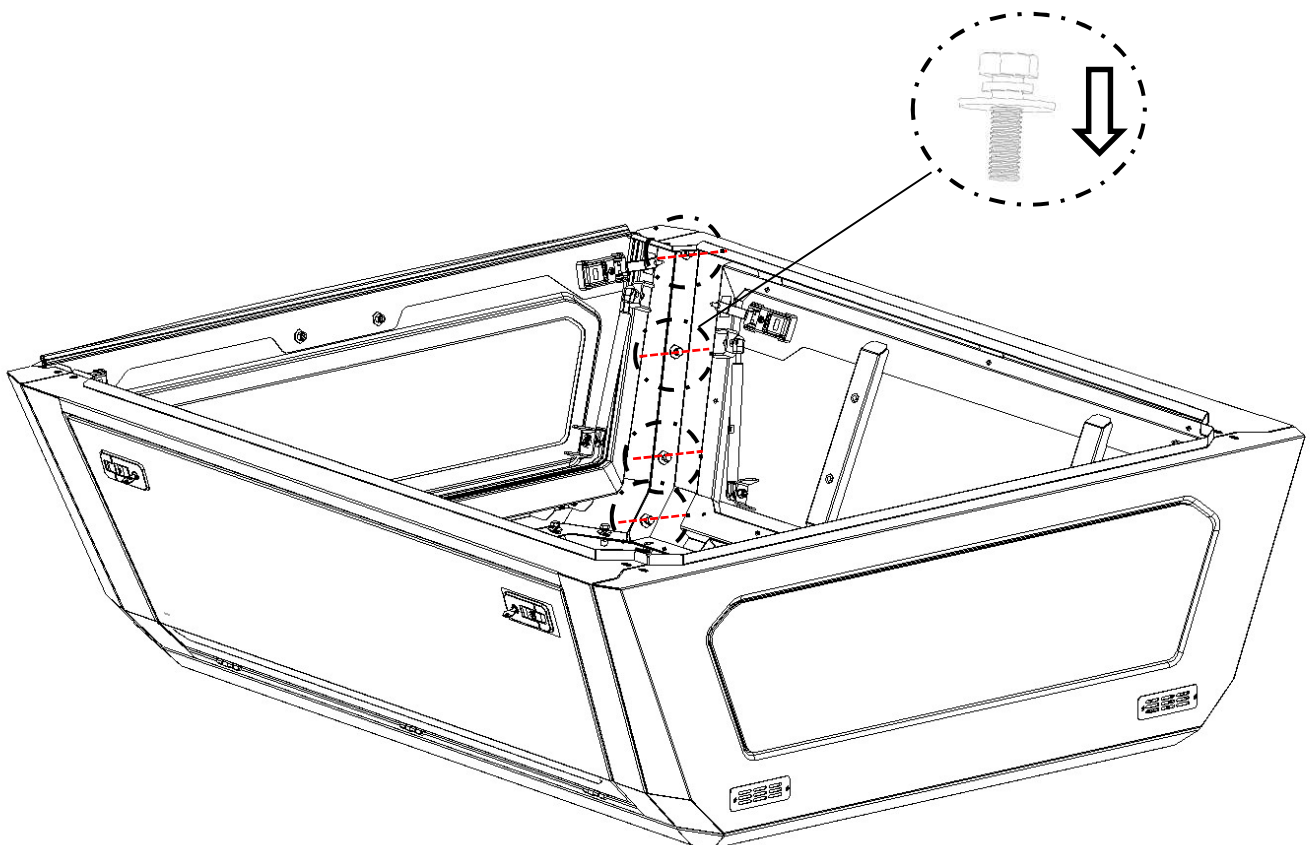
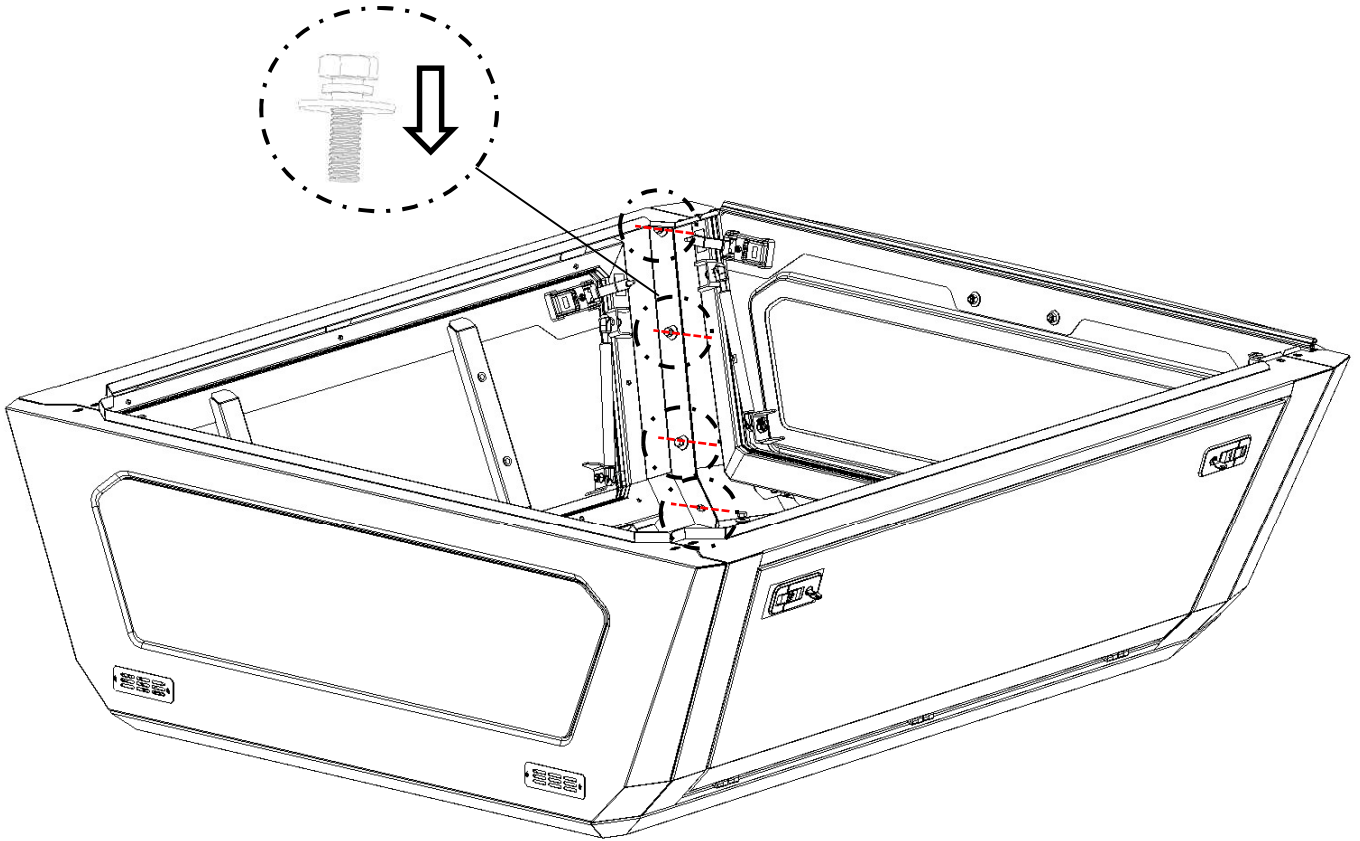
*Don't locking too tight at this step. Adjustment will be needed in the following steps.



X16



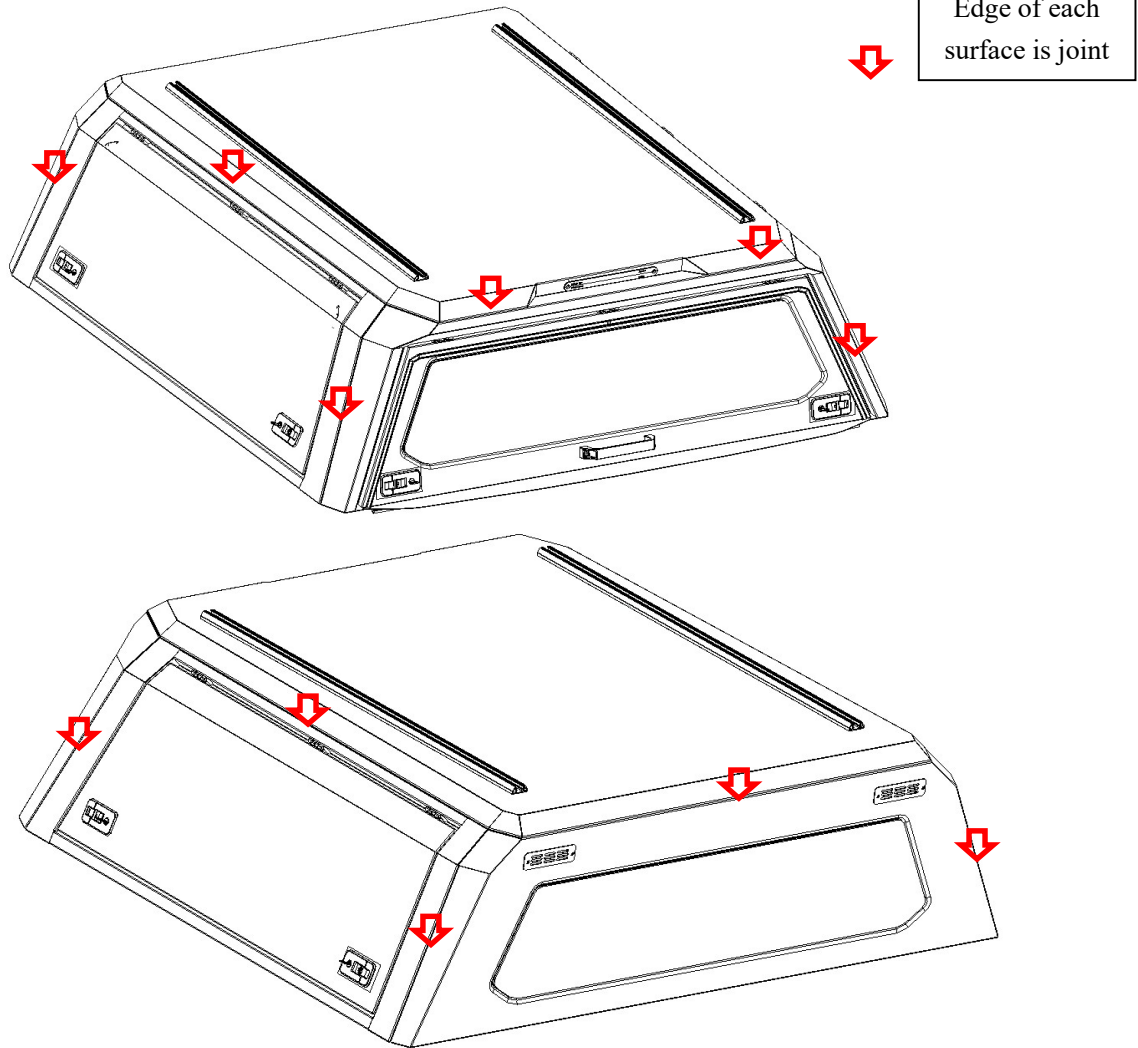
INSTALLATION INSTRUCTIONS



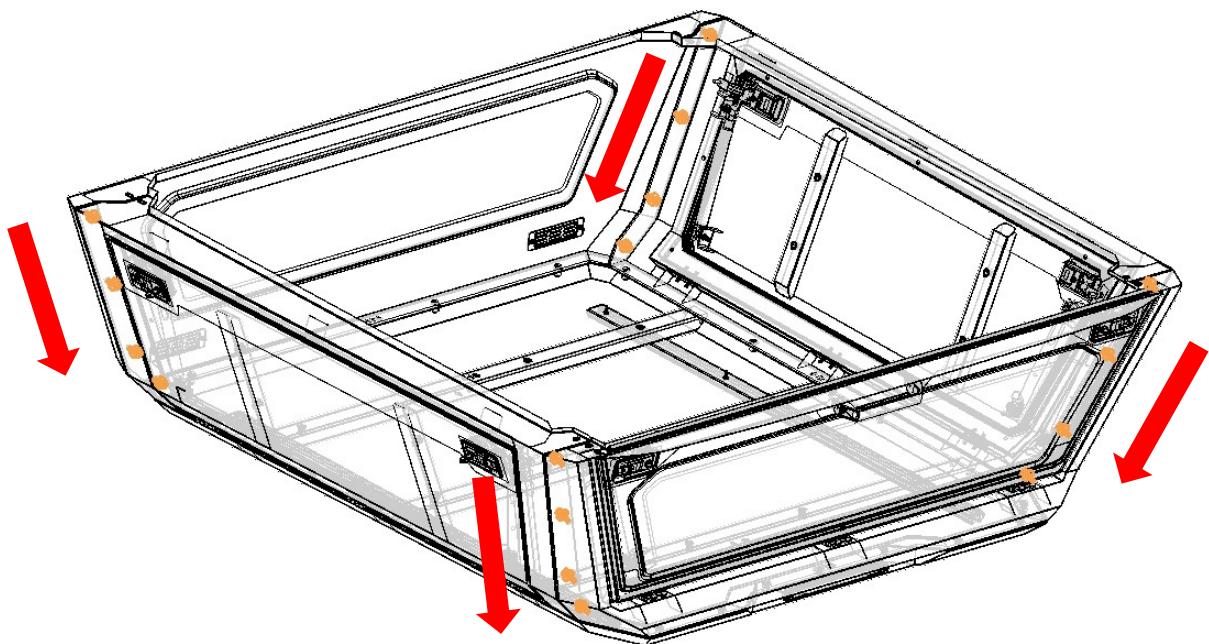
INSTALLATION INSTRUCTIONS

Step 5

Adjust the gap between each part to be even. Make sure the edge of each surface is joint. Tighten the bolt of left part and right part, and then tighten the bolt of top part.

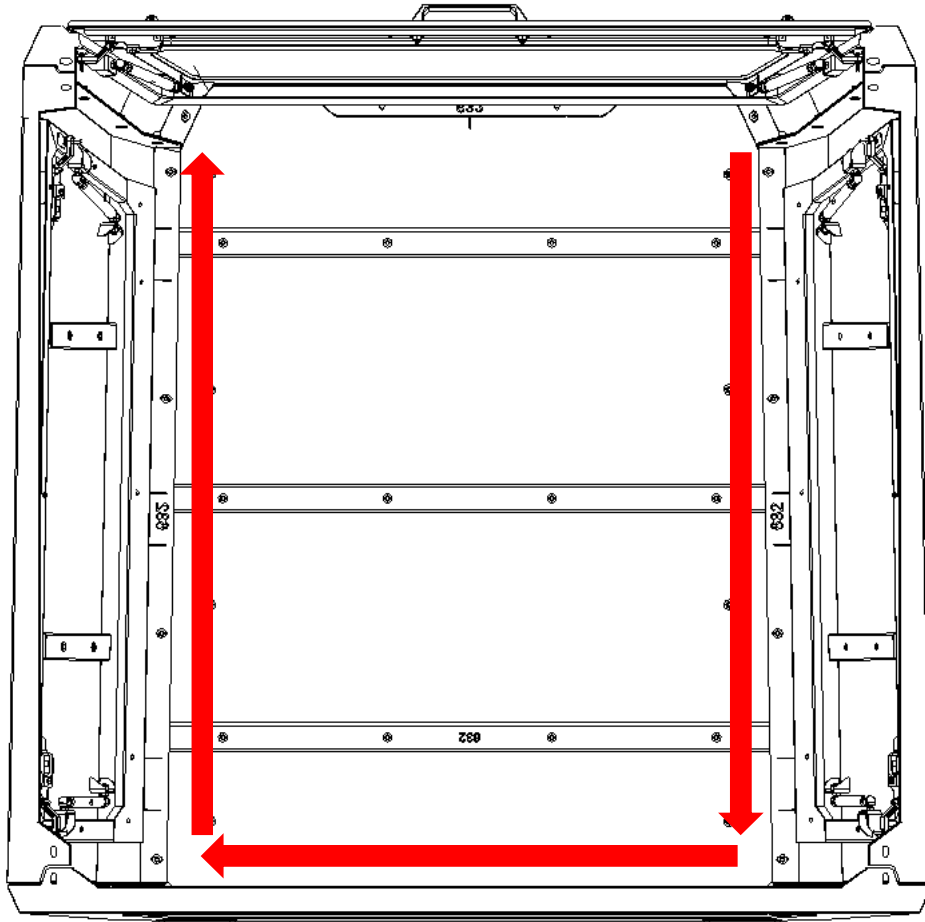


➡ Tighten 16* hex bolt group of left part and right part first



INSTALLATION INSTRUCTIONS

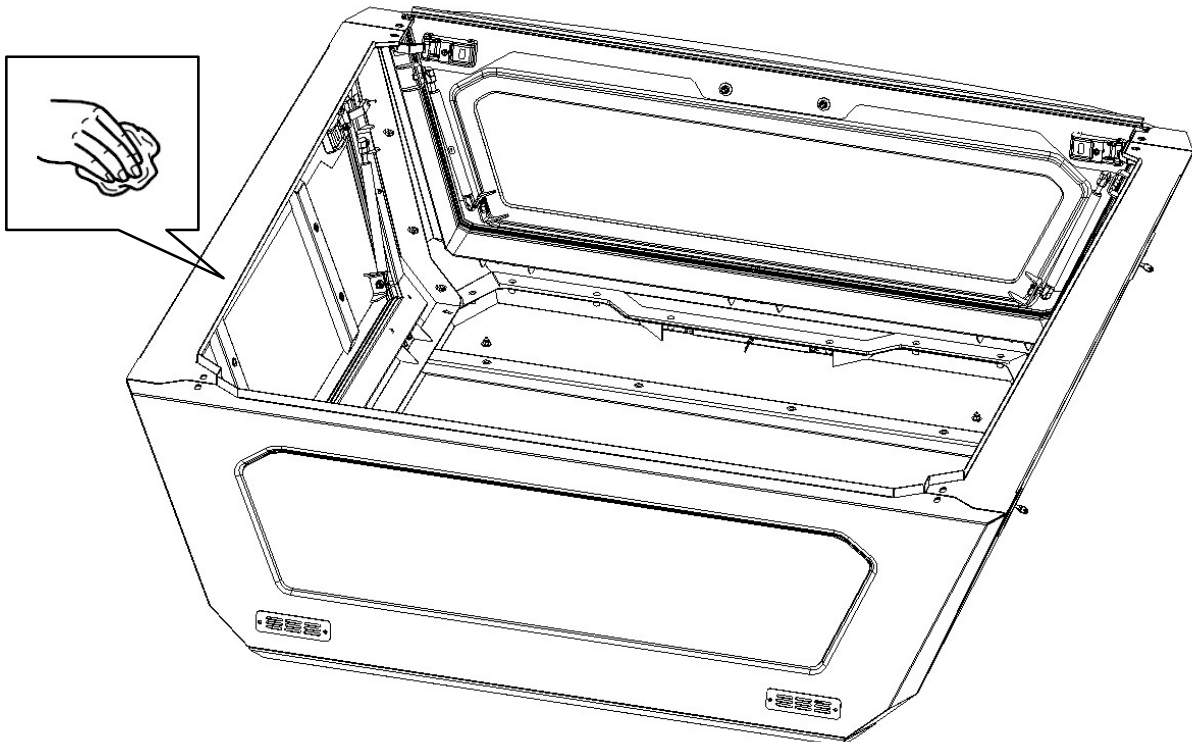
➡ Then tighten 20* hex bolt group of the top part



Step 6

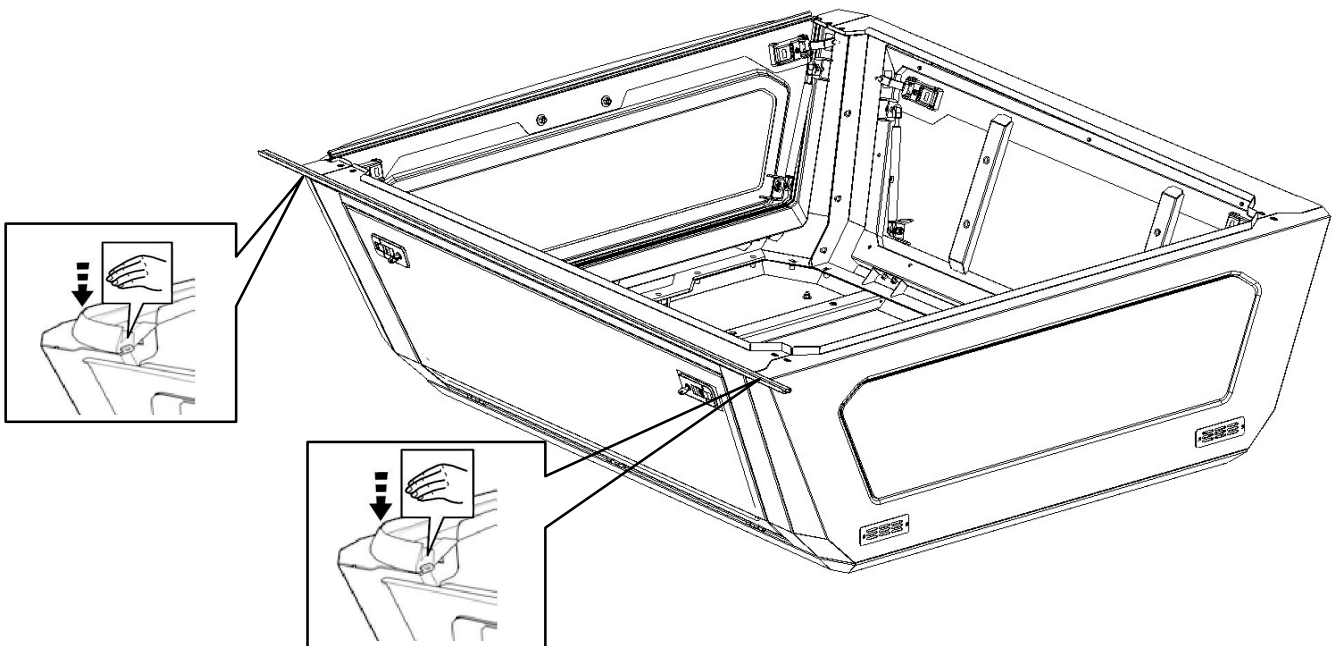
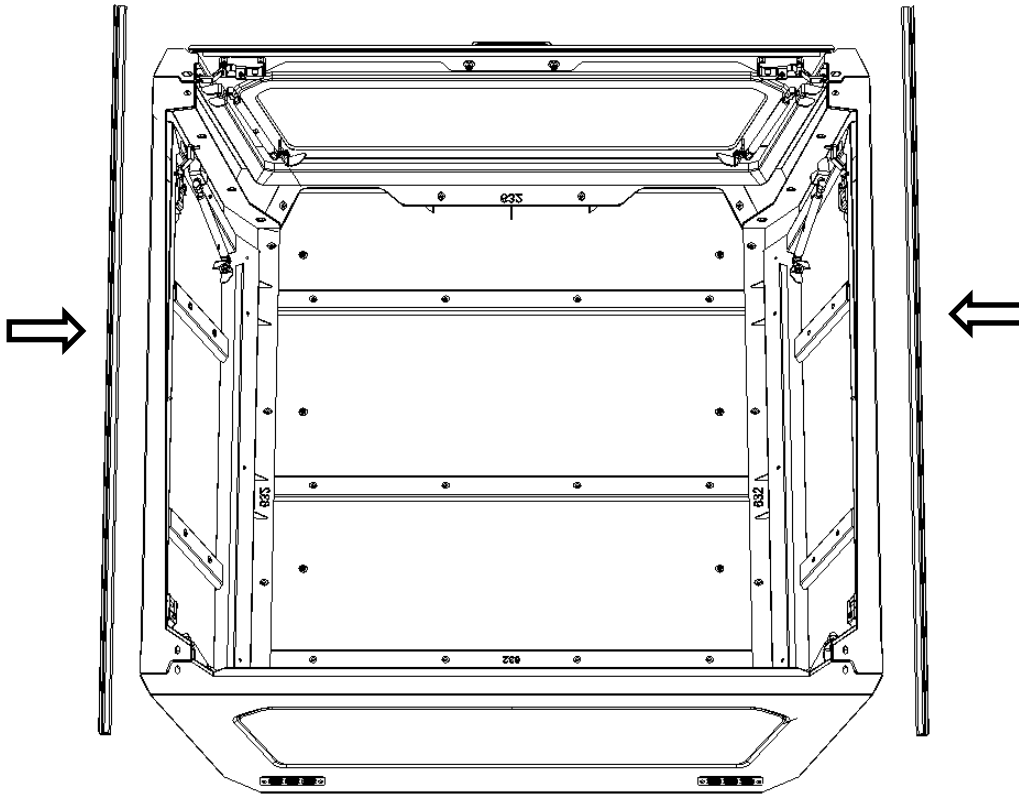
Clean the bottom part of the assembled canopy. Take out 2* seal rubber and tear off the release paper. And then stick the seal rubber on the bottom of the canopy.

*Curve the seal rubber when it is on the corner.

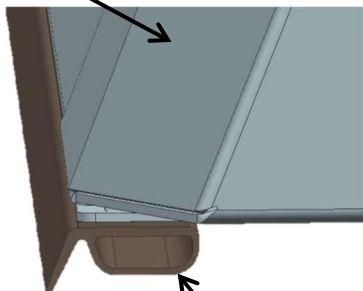


INSTALLATION INSTRUCTIONS

 X 2

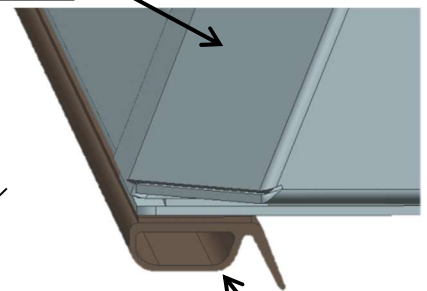


REAR FLANGE



SEAL RUBBER

REAR FLANGE

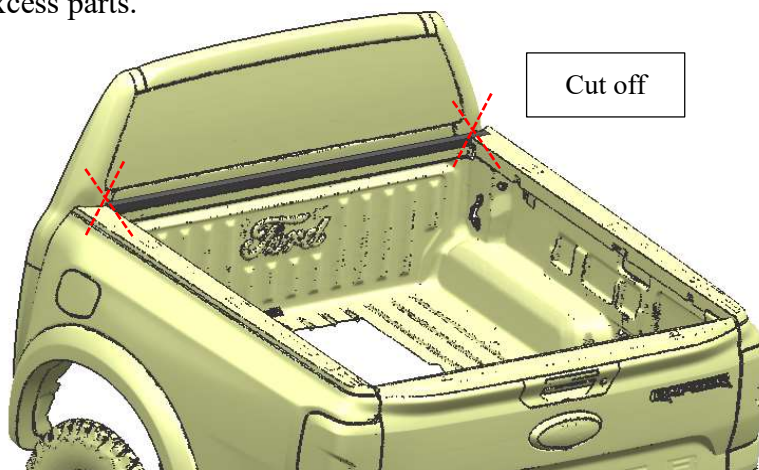


SEAL RUBBER


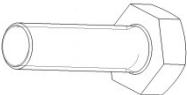
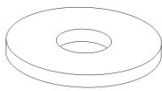

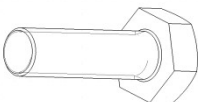


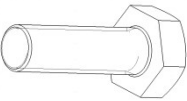
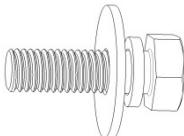
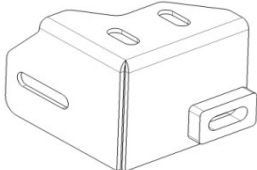
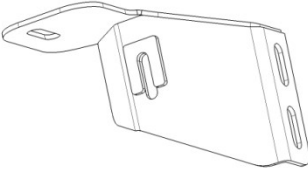
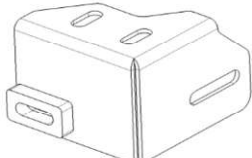
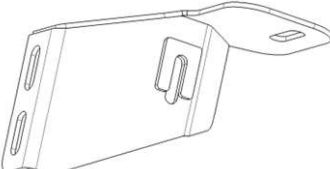
INSTALLATION INSTRUCTIONS

Step 7

Take out 1* front foam tape and tear off the release paper. And then stick the front foam tape on the groove of the bed. Cut off the excess parts.



Fitting kit

①	SPRING WASHER D6	②	HEX BOLT M6_20	③	LARGE WASHER D6
	X 2		X 2		X 2
④	SPRING WASHER D8	⑤	HEX BOLT M8_40	⑥	LARGE WASHER D8
	X 2		X 2		X 18
⑦	HEXAGON NUTS M8	⑧	HEX BOLT M8_25	⑨	HEX BOLT GROUP M8_25
	X 8		X 8		X 4
FRONT BRACKET (LEFT)			REAR BRACKET (LEFT)		
	X 1		X 1		
FRONT BRACKET (RIGHT)			REAR BRACKET (RIGHT)		
	X 1		X 1		

INSTALLATION INSTRUCTIONS

Tools



Ratchet



Extensions



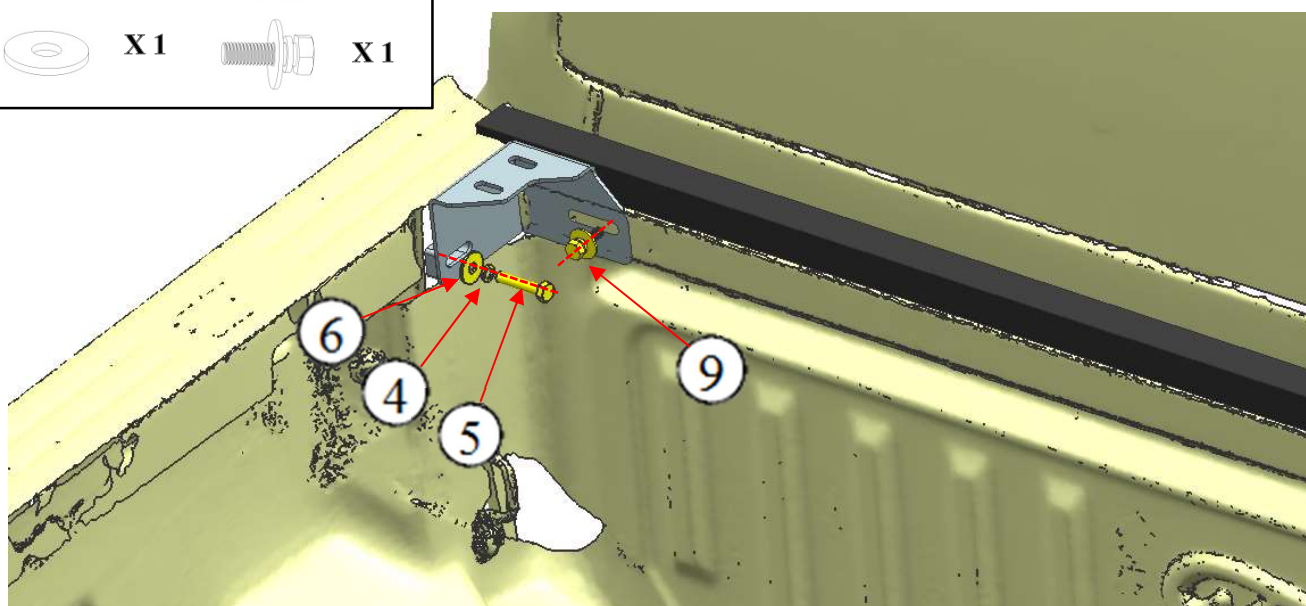
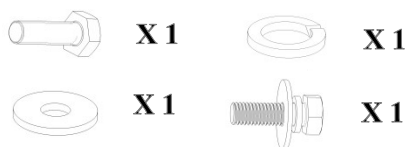
8mm&10mm



8mm&10mm Wrench

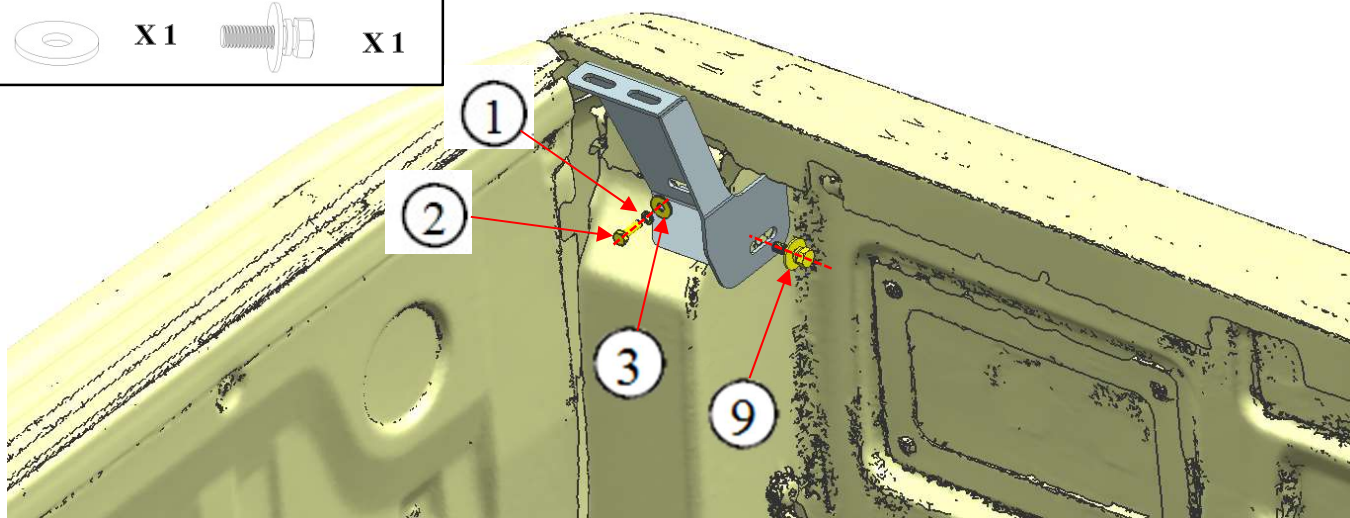
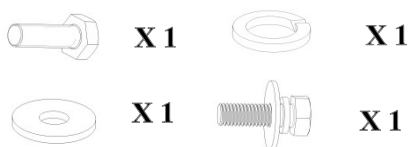
Step 8

Match the front bracket (left) with the installation hole of the bed, and then install it on the bed by ⑤, ④, ⑥ and ⑨. Please repeat this step on another side.



Step 9

Match the rear bracket (left) with the installation hole of the bed, and then install it on the bed by ②, ①, ③ and ⑨. Please repeat this step on another side.

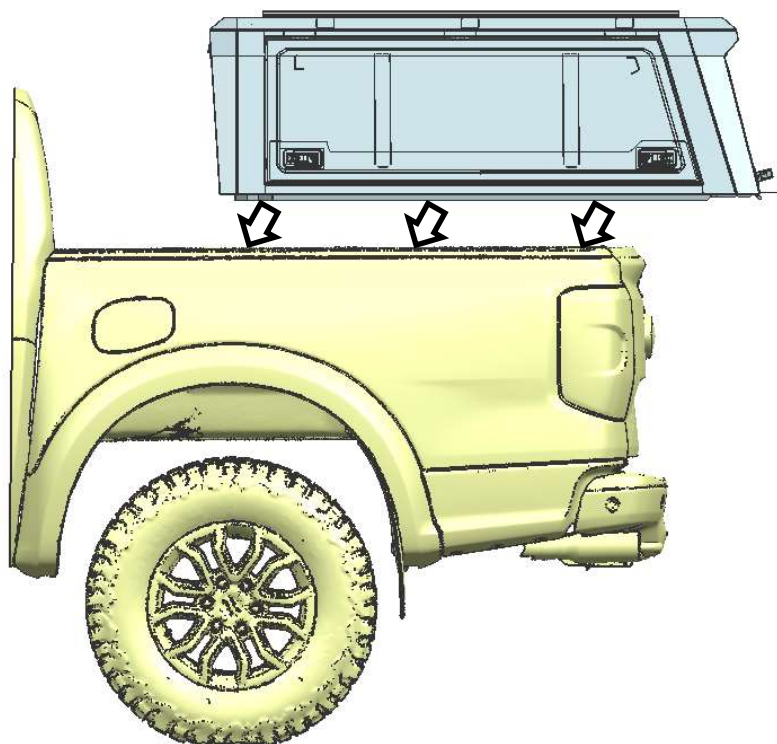


INSTALLATION INSTRUCTIONS

Step 10

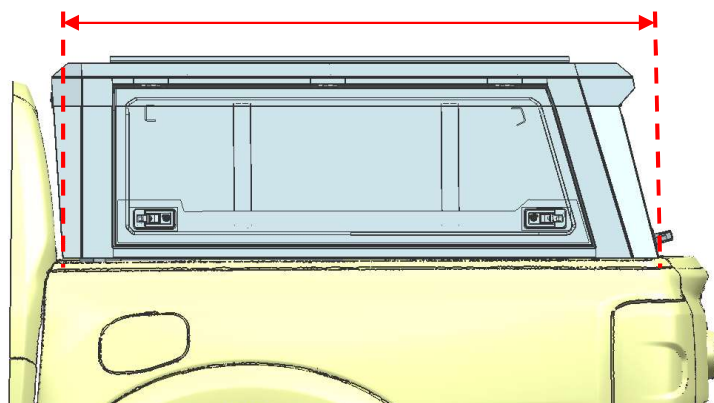
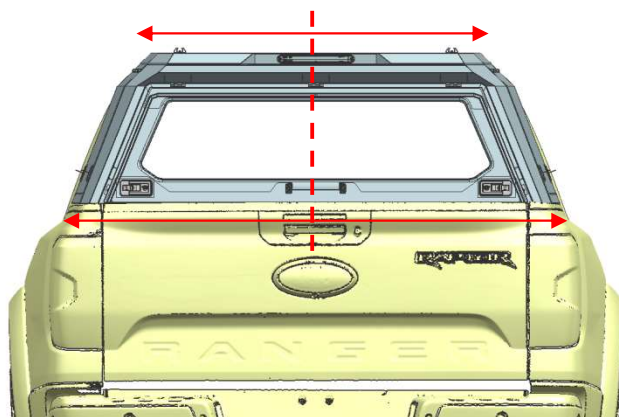
Lift up the assembled canopy on the bed by at least 4 people.

*Don't slide the canopy on the bed in case destruction to the seal rubber.

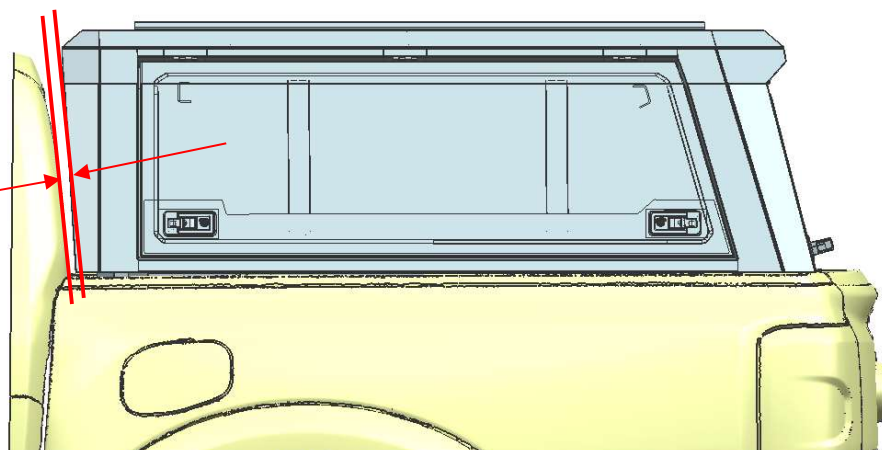


Step 11

Check the location of the canopy to put it on the center of the bed. Please note to leave space of at least 20mm between the canopy and the cab. Don't push the canopy too close to the cab.



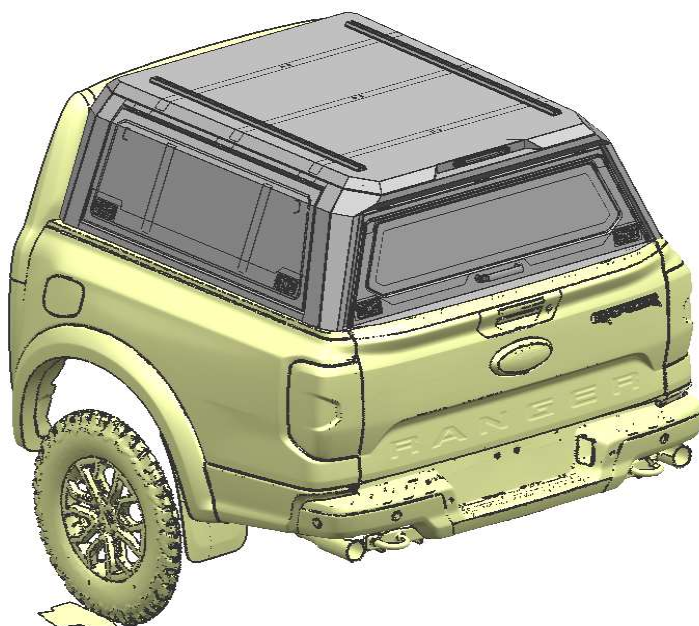
At least 20mm



INSTALLATION INSTRUCTIONS

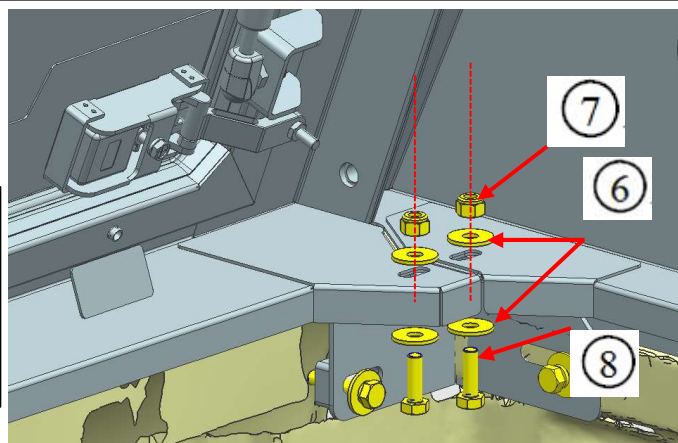
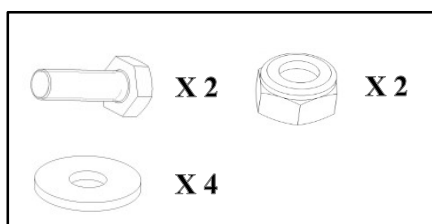
Step 12

Walk around the bed to check the installation of the seal rubber, make sure it is correctly pressed under the canopy.



Step 13

Move the canopy to match the installation hole of the bottom part of canopy and the front bracket (left), and then install them by ⑦, ⑥ and ⑧. Please repeat this step on another side.



Step 14

Move the canopy to match the installation hole of the bottom part of canopy and the rear bracket (left), and then install them by ⑦, ⑥ and ⑧. Please repeat this step on another side.

