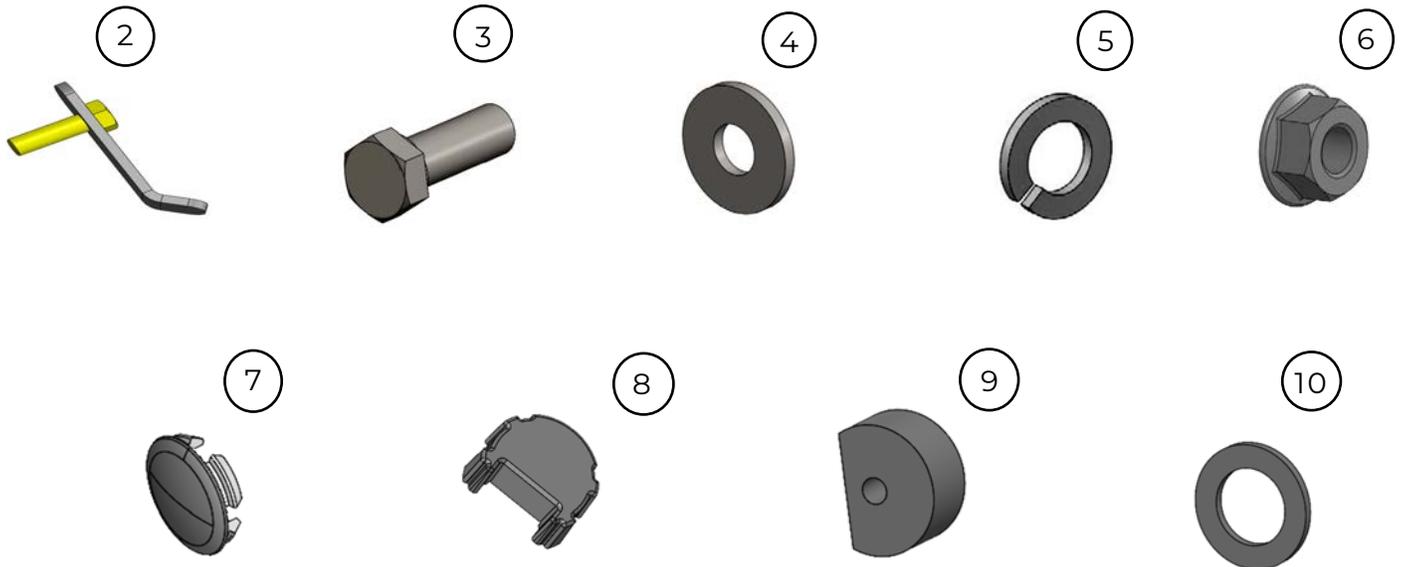
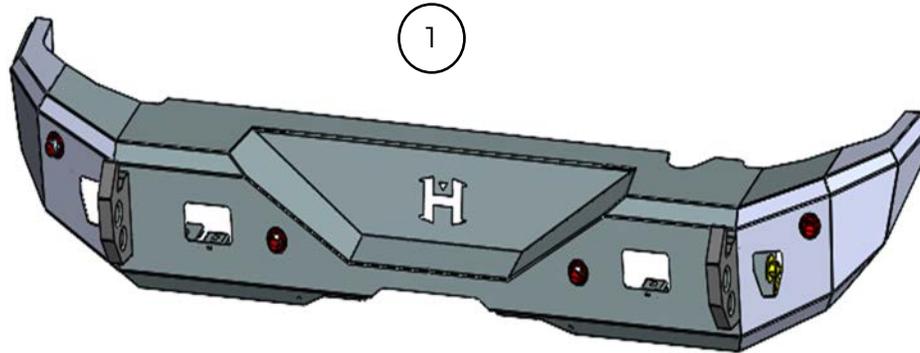


Steel Bender Rear Bumper, Bronco



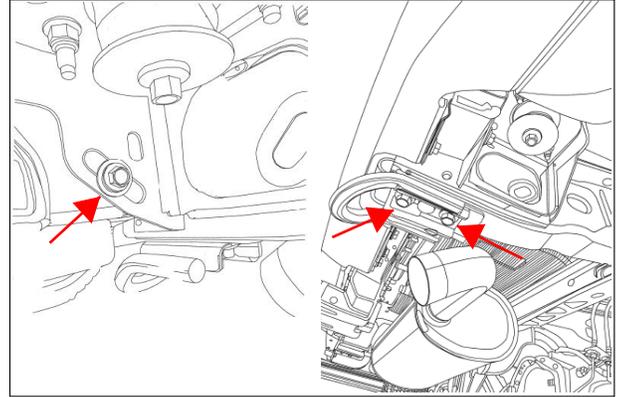
Components

- | | |
|------------------------------|-------------------------------|
| 1. Rear Bumper.....(1) | 7. Sensor Holder Plug.....(4) |
| 2. Stud Plate.....(2) | 8. Sensor Holder Cap.....(4) |
| 3. M12 Hex Head Bolt.....(4) | 9. D-Shaped Spacer.....(4) |
| 4. M12 Flat Washer.....(6) | 10. Ring Spacer.....(4) |
| 5. M12 Lock Washer.....(6) | |
| 6. M12 Nut.....(2) | |

Steel Bender Rear Bumper, Bronco

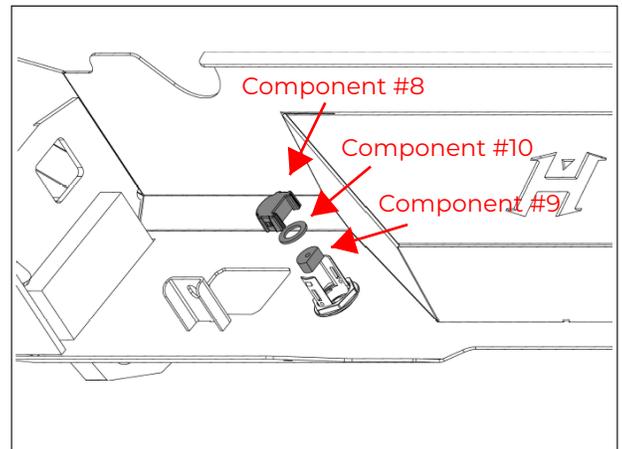
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1. Remove the spare tire from the tailgate. Then, disconnect the rear sensor and tag light wire harness from underneath the vehicle. Next, remove the bumper. Gently remove parking sensors from the bumper.

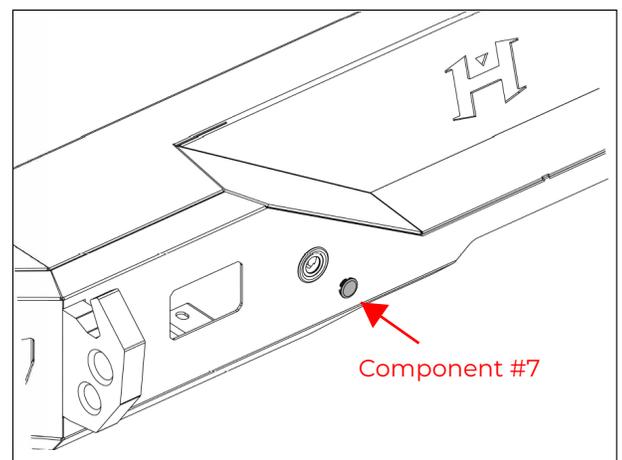


Note: If not re-using factory parking sensors, skip to step 3.

2. Align parking sensors to sensor mounts on the Rear Bumper. Stack sensor spacers and then snap Sensor Cap.



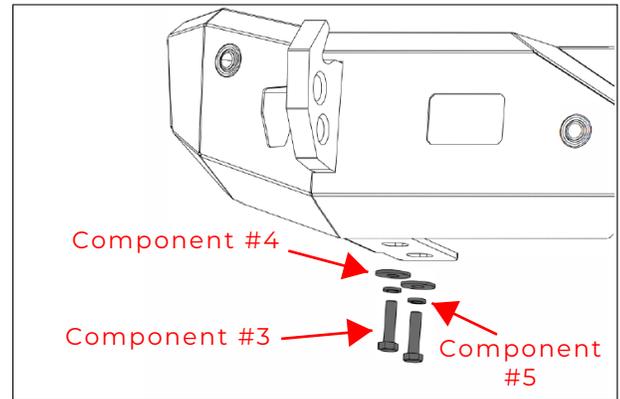
3. Gently press sensor plug into bumper.



Steel Bender Rear Bumper, Bronco

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4. It is recommended to place painters tape on the lower corners of the body to avoid scratching the paint during installation. Lift and place the bumper on the frame rails. Loosely attach M12 bolt, lock washer and flat washer to the under side of the frame rails.



5. Position stud plate inside the frame rail and loosely attach M12 nut from the side.

6. Plug parking sensors to the OE harness. Tighten all M12 hardware to a torque of 60 ft lbs. Remove protective tape from the vehicle's corners.

