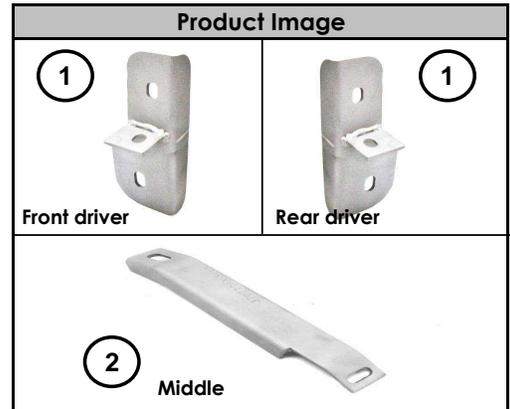


Parts List				
Item	Qty.	Code	Description	Max. Torque
1	2 Set	372060CA	Bracket (driver and passenger)	-
2	2 Piece	370772AA	Bracket (center)	-
3	1 Piece	372060AA-0BA	Driver Side Step	-
4	1 Piece	372060AA-0BA	Passenger Side Step	-
1 KTE-37206B HARDWARE BOLTS KIT INCLUDES:				
5	8 Piece	-	5/16 x 1" Hex head bolt	16 Lb.Ft
6	8 Piece	-	5/16" Clip-Nut	
7	8 Piece	-	5/16" Flat Washer	
8	8 Piece	-	5/16" Lock Washer	-
9	2 Piece	-	3/8" x 1 1/4" Hex Bolt	26 Lb.Ft
10	2 Piece	-	3/8" Flat Washer	
11	2 Piece	-	3/8" Lock Washer	
12	4 Piece	-	1/2" x 2" Hex Bolt	65 Lb.Ft
13	4 Piece	-	1/2" Flat washer	-
14	4 Piece	-	1/2" Lock Washer	-

Required Tools (Not included)	
Qty.	Description
1	13mm,18mm, 9/16" & 3/4" Socket
1	13mm, 9/16" & 3/4" Wrench
1	Ratchet & Ratchet Extension



Important Installation Notes and Suggestions

Read the installation instructions completely and verify that all of the parts listed are accounted for.

WARNING! GM uses thread-locking compound on all factory body mount bolts. Removal using an air assisted impact or ratchet will damage the body mount bolt threads and the internal nut assembly. We only recommend using hand tools to slowly remove and reinstall body mount bolts on all GM vehicles.

IMPORTANT! If during the body mount bolt removal process, it becomes increasingly difficult to unscrew the bolt with hand tools, tighten the bolt several rotations to clear the thread-locking compound from the threads, then reverse the direction and continue to unscrew the bolt until it is out. Repeat this process as necessary on all of the body mount bolts. Use of an appropriate anti-seize compound is highly recommended for re-installation. Tighten the body mount bolts to factory torque specifications.

To maintain and care this product keep it clean and do not use abrasive cleaners or polish waxes. **Texture Painted Finish:** Mild liquid detergent may be used. **Polished Stainless & Semi-Gloss Painted Finishes:** We recommend using only non-abrasive automotive wax such as pure carnauba to avoid scratches and rust.

Installation

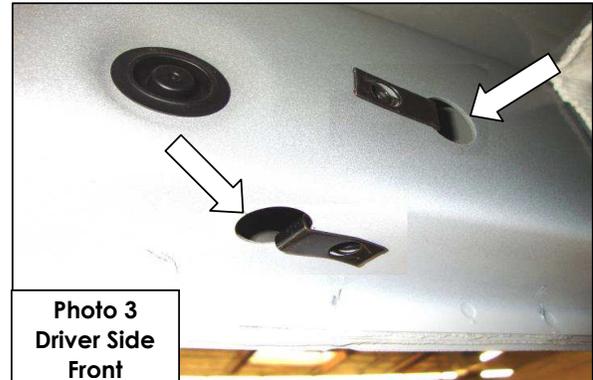
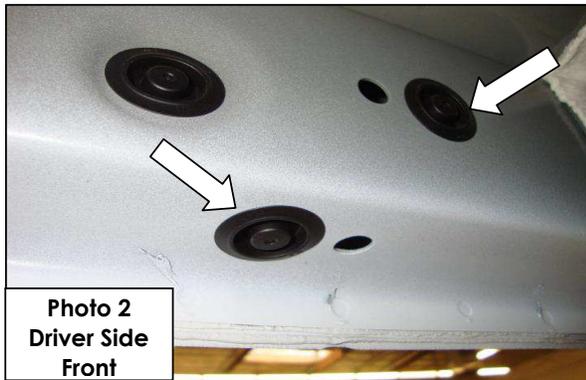
This installation uses 3 brackets per side, **(Photo 1)**.

Photo 1

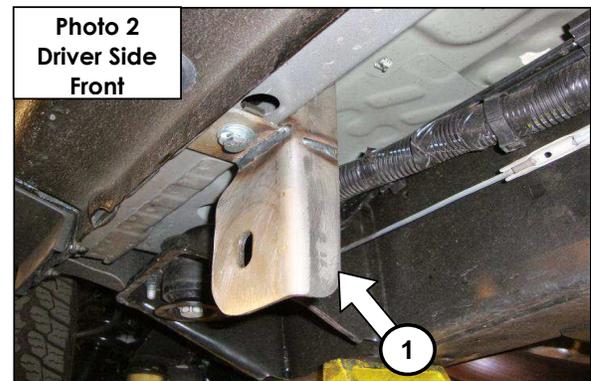
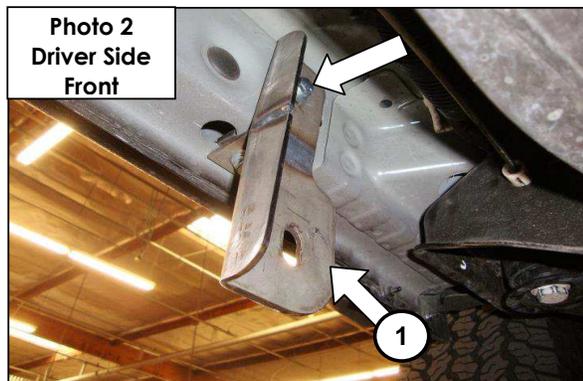


1. Begin the installation on the driver side. Starting at the front of the vehicle, locate and remove the plastic plugs in the back side and bottom of rocker panel to expose the holes used for placement of the 5/16" Clip- Nuts, **(Photo 2)**.

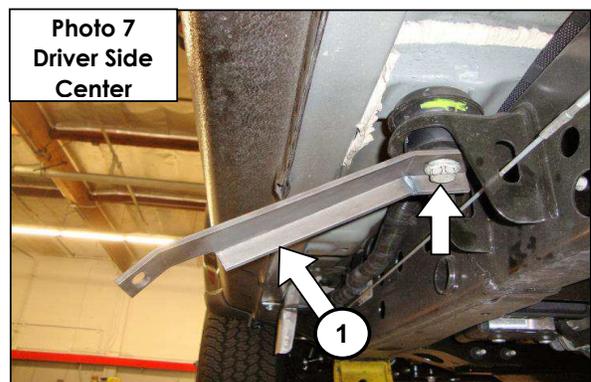
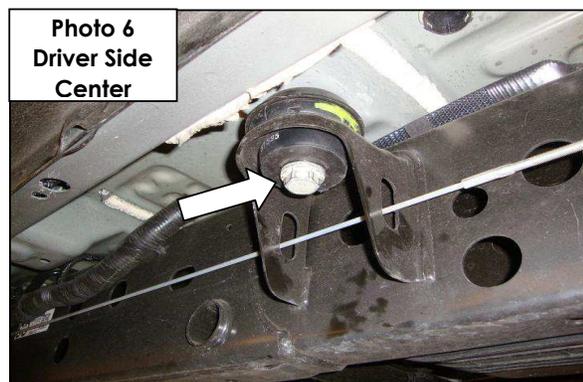
2. Install (2) 5/16" Clip-Nuts in the rocker panel with the threaded end centered over the smaller hole, **(Photo 3)**.



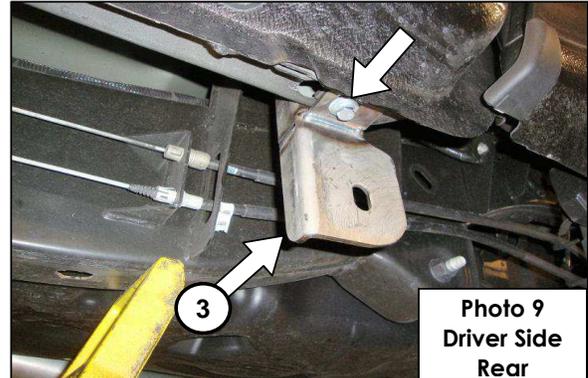
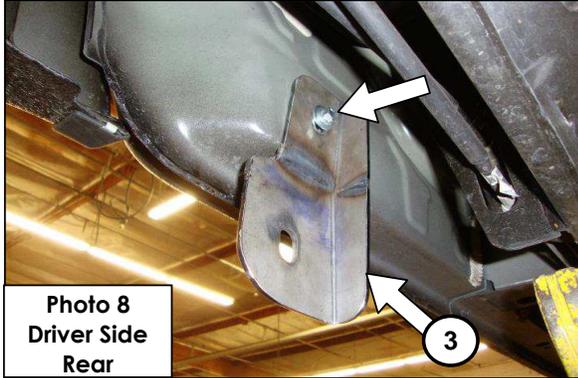
3. Attach the driver side front bracket to the rocker panel using (2) 5/16 x 1" hex head bolts, (2) 5/16" flat washers and (2) 5/16" lock washers, **(Photo 4 & 5)**. Leave the bolts loose for final adjustment.



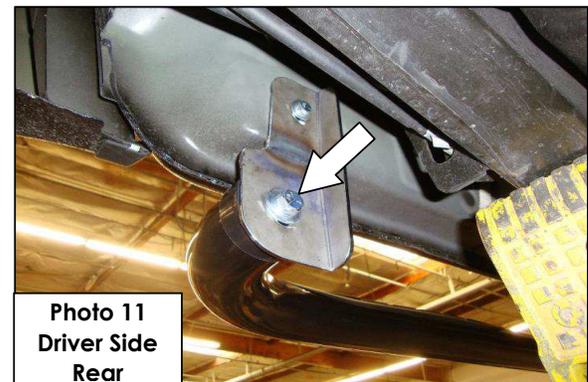
4. Remove the driver side center body mount bolt. Keep the existing bushing in place, and attach one of the center brackets to the vehicle using the factory body mount bolt, **(Photo 6 & 7)**. Leave the body mount bolt loose for final adjustment.



5. Locate the plastic plugs and holes in the rocker panel at the rear of the cab, and repeat steps 1-3 to install the rear bracket, **(Photo 8 & 9)**. Leave the bolts loose for final adjustment.



6. Position the driver side step up to the vehicle. Align side step ends with the front and rear brackets and attach the side step to each bracket using (1) 1/2" x 2" hex bolts, (1) 1/2" lock washers, and (1) 1/2" flat washers, **(Photo 10 & 11)**. Leave the bolts loose for final adjustment.



7. Attach the side step to the center mounting bracket using (1) 3/8" hex bolt, (1) 3/8" lock washer, and (1) 3/8" flat washer, **(Photo 12)**.

8. Align the side step with the vehicle then tighten the factory body bolt, and all supplied bolts, **(Photo 13)**.

9. Repeat the installation steps to install the passenger side brackets and side step. Remember to check and retighten all bolts periodically.

